

XF Series



Model Numbers:

XF111SS
XF211SS
XF311SS



ROBUST & COMPACT - SINGLE STAGE STAINLESS STEEL CENTRIFUGAL PUMP

APPLICATION

Ideal for pumping clean, non-volatile liquids without fibres or solids in such applications as domestic water supply, irrigation, water transfer, washing systems and pressure boosting..

FEATURES & BENEFITS

- **Australian made, robust and compact, single-stage stainless steel centrifugal pump**, driven by a powder coated, TEFC motor
- **Designed for total head duties to 36m and flows to 200 lpm**
- **Manufactured from quality corrosion resistant materials**
- **Motor and pump designed for frequent starts**
- **Quick and easy installation**
- **Low maintenance**
- **Easy to service if required**

PUMP

- Single impeller design.
- Closed vane 304 stainless steel impellers
- Replaceable floating neckring
- 316 stainless steel pump shaft

- 304 stainless steel casing
- Mechanical shaft seal
- O-ring casing seal

MOTOR

- 2 pole, 50Hz, 220-240V single phase
- TEFC motor for high corrosion resistance and to prevent dust and dirt ingress
- Environmentally friendly manufacturing process as powder coatings emit near zero volatile organic compounds and produces less hazardous waste than conventional paint coatings
- Class F insulation
- Permanently split P2 'fail safe' capacitor design
- Protected against both high operating temperature and high current by a built-in automatically resetting thermal overload

XF Pumps

OPERATING LIMITS

Model	XF111SS	XF211SS	XF311SS
Flow capacities to	150 lpm	200 lpm	190 lpm
Maximum total head	27m	30m	36m
Maximum suction head		7m	
Max. water temperature continuous		80°C	
Minimum water temperature		-15°C	
Maximum ambient temperature		55°C	
Inlet size BSP		1 1/4"	
Outlet size BSP		1"	
Maximum pump casing pressure		800kPa	

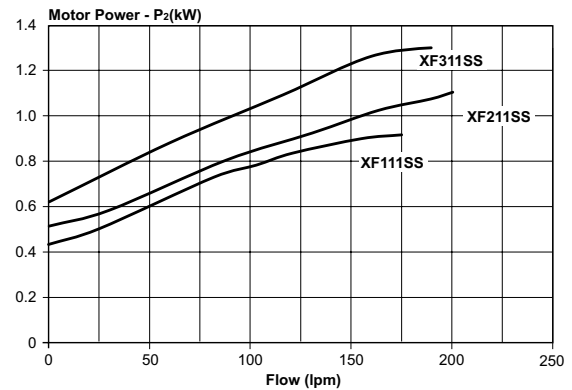
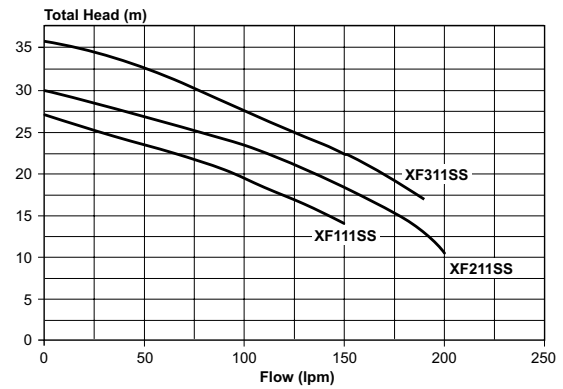
ELECTRICAL DATA

Model	XF111SS	XF211SS	XF311SS
Nominal RPM		2900	
Volts / hertz / phase		220-240/50/1	
IP rating / insulation		55/Class F	
Amps	4.9A	5.4A	7.3A
kW (P ₁)/(P ₂)	1.10/0.75	1.30/0.90	1.40/1.10
Nominal hp (P ₁)/(P ₂)	1.50/1.00	1.75/1.20	1.90/1.50

MATERIALS OF CONSTRUCTION

PART	MATERIAL
Impellers	304 stainless steel
Lock nut	304 stainless steel
Pump casing	304 stainless steel
Pump shaft	316L stainless steel
Seal ring (stationary)	Silicon carbide
Seal ring (rotating)	Carbon
Seal spring	316 stainless steel
Bellows	EPDM
O-rings & seal bellows	EPDM
Diffuser	304 stainless steel
Neckring	Teflon
Motor shell	Aluminium
Shell finish	Polyester

HYDRAULIC PERFORMANCE



INSTALLATION AND PRIMING

- Installations with suction lift require a good quality foot valve to avoid loss of prime.
- To prime, fill pump body and suction line through priming plug hole located above suction inlet and replace plug.

DIMENSIONS (mm)

Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	Net Weight (kg)
XF111SS	232	100	135	88	52	1"	1 1/4"	124	107	213	52	37.5	11	140	170.5	10.0
XF211SS	232	100	135	88	52	1"	1 1/4"	124	107	213	52	37.5	11	140	170.5	11.0
XF311SS	260	410	176	97	51	1"	1 1/4"	139	121	240	60	39.0	9	140	180.0	14.5

